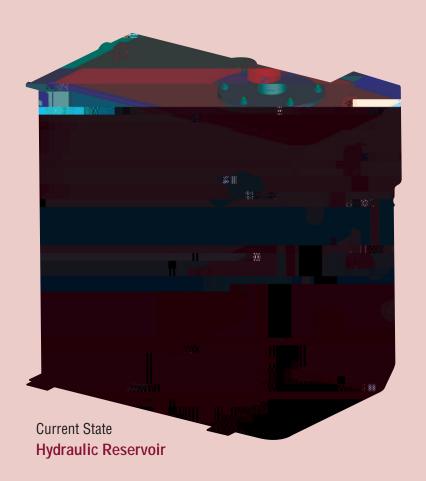


Aerial Work Pla forms



Challenge:

A leading prod cer of mobile aerial ork pla forms, incl ding boom and scissor lif s, needed o red ce is direc ma erial cos s of h/dra lic reservoirs hile improving deliver/
_e ibili / and lead- ime.

Solution:

U ili ing he Helical Program, Helgesen helped he c s omer reali e a 19% savings b/ emplo/ing he follo ing echniq es:

- ➤ 30% reduction in purchase part components, through applying part standardization techniques within the demand matrix tool-set.
- ▶ 40% reduction in workcenters by implementing the product process simplification tool-set.
- ▶ 68% increase in manufacturing throughput by applying R4 production streets.
- 60% reduction in workcenter set-up by tandardizing material types.